

## CLAIMS

1. Device for production of an upper anchorage for  
5 prefabricated steps (2) for the pool of a swimming  
pool, characterized in that it comprises at least one  
element (4), the cross section of which is formed such  
as to act as a spout for casting concrete, the said  
element(s) (4) co-operating firstly with support means  
10 (6) which can be connected to the steps, and secondly  
with posts (5) for support on the ground, the  
element(s) (4) being designed to surround the upper  
part of the outer surface of the steps (2).
- 15 2. Device according to Claim 1, characterized in that  
the element(s) (4) is (are) in communication with the  
posts (5) which are hollow for casting the concrete.
3. Device according to Claim 1, characterized in that  
20 the element(s) (4) has (have) positioning fixtures, for  
centring and abutment of the posts (5).
4. Device according to Claim 1, characterized in that  
the support means (6) consist of flanges or load-  
25 bearing fixtures which have a cross section formed such  
that they can be clipped onto the upper level of the  
steps (2), and ensure the support of the element(s)  
(4).
- 30 5. Device according to Claim 1, characterized in that  
the element(s) (4) has (have) a squared transverse  
cross section, the horizontal wing of which can be  
positioned such that it is supported against the outer  
surface of the steps.
- 35 6. Device according to Claim 4, characterized in that  
the flanges or load-bearing fixtures (6) delimit a

transverse cross section substantially in the form of a "U" or an "L".

7. Device according to Claim 1, characterized in that  
5 it has a plurality of elements (4), the transverse ends of which have imbrication fixtures with an adjacent element in order to ensure continuity.

8. Device according to Claim 7, characterized in that  
10 the horizontal wing of each element (4) has a profiled support edge which corresponds to the profile of the outer surface of the steps, the vertical wing consisting of two shoulders which are disposed angularly.

15 9. Device according to Claim 3 or Claim 4, characterized in that the fixtures of the elements (4) for positioning, centring and abutment of the posts (5) are disposed in the horizontal wing at the level of the  
20 intersection of the two shoulders which are disposed angularly.

10. Device according to Claim 1, characterized in that  
25 after being connected to the steps (2), the element(s) (4) is (are) in continuity with an upper anchorage (3) provided by panels (1) which can constitute the pool of the swimming pool.